

POWDERS FOR THERMAL SPRAYING

Number Issue

PD-4082 4-17.01.2017

AMPERIT[®] 538

Chemical Formula	WC-WB-Co 60-30-10
Chemical Name	Tungsten Carbide-Tungsten Boride-Cobalt
Description of Product	Agglomerated, Sintered
Grades Available	Product Designation
	AMPERIT [®] 538.074

Chemical Characteristics

(Mass fraction in % [cg/g]; ppm [µg/g])

Со	9.0 -	11.0	%
В	1.0 -	2.0	%
C _{tot}	3.5 -	4.0	%

Physical Characteristics

Particle Size Distribution¹⁾

-	88	μm			100	%
D	90 50 10	%	47 29 17	-	35	μm μm μm
Apparent Density acc. ASTM B 212		4.1	-	4.7	g/cm³	



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Packaging	Standard Packaging 5 kg in one 2.5 l PE bottle, 6 bottles (30 kg)	in one cardbo	pard box.
Storage and Handling	Storage and handling are subject to the rule	es and regulat	ions in the country of use.
Use and identification in Advantising (DECUL ATION (EC) No. 4070/0000 Article 40)			

Hazards identification in A	Advertising (REGULATION (EC) No 1272/2008 Article 48)
	Respiratory sensitisation Category 1
	Skin sensitisation Category 1
	Eye irritation Category 2
	Reproductive toxicity Category 2
	Acute aquatic toxicity Category 1
	Chronic aquatic toxicity Category 1.
Documentation	An inspection document in accordance with EN 10204 is supplied with every shipment.

Always mix well before using.

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Remarks